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CURRENT SERIAL RECORDS

# DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE

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U. S. DEPARTMENT OF AGRICULTURE  
U.S. CONSUMER AND MARKETING SERVICE,  
Dairy Division, Washington, D. C.

## PREFACE

Each of the dairy plants listed on the following pages has been surveyed (inspected) within the past 12 months by qualified inspectors licensed and supervised by Inspection and Grading Branch, Dairy Division, Consumer and Marketing Service. Guidelines for making the surveys are contained in the "USDA Minimum Specifications for Approved Plants Manufacturing, Processing, and Packaging Dairy Products." "Approved for USDA Grading Service" is a recognition of high level dairy plant operations based on critical evaluation of more than 100 items including plant facilities, condition of equipment, sanitary practices, processing procedures, and quality improvement programs for raw milk and cream.

The USDA plant survey program has been used by the dairy industry for more than 10 years. It is recognized by dairy plant managers as an important means for improving and maintaining sound operations including plant, processing equipment, processing and packaging procedures, sanitary practices, and quality programs for raw materials to help assure that their products will be of uniform high quality, will meet specific grade or contract requirements, and will have good keeping quality.

Included in this publication are the names of plants (indicated by asterisks) that use USDA dairy products grading and quality control services on a full-time (resident) basis. This program offers on-the-spot official grading, laboratory testing and quality control, and plant survey services. In addition, it makes available to the plant manager the technical knowhow and experience of the inspection and grading supervisory staff, including laboratory chemists and bacteriologists, to help solve quality control problems.

Plant survey and resident grading and quality control services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the Inspection and Grading Branch area office nearest them. (See directory of offices inside of back cover.)

This publication will be revised from time to time to reflect changes in plant status and to include new plants. Participation in the plant survey program is voluntary, and absence of the name of a plant from the list does not necessarily mean that a plant is ineligible for grading services.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter 1, Part 58, sections 58.1 - 58.63, of the Code of Federal Regulations.

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DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>ARIZONA</u>		
United Dairymen of Arizona	Tempe	Butter, Nonfat Dry Milk
<u>ARKANSAS</u>		
Hills Valley Foods, Inc.	Batesville	Cheese
Kraft Foods	Bentonville	Cheese
Kraft Foods	Berryville	Cheese
Kraft Foods	Yellville	Whole Milk
Salem Cheese Company	Salem	Cheese
Searcy County Dairy Products Co.	Marshall	Cheese
Standard Milk Company	Rogers	Whole Milk
Sugar Creek Foods	Russellville	Butter, Butter Packaging
<u>CALIFORNIA</u>		
Alta California Dairies	Willows	Butter, Nonfat Dry Milk
Arden Farms Company	Tipton	Nonfat Dry Milk
Borden Foods Company	Modesto	Evaporated Milk, Sweetened Condensed Milk
Challenge Cream & Butter Assn.	San Francisco	Butter Packaging
Dairymaid Creameries	Hughson	Anhydrous Milk Fat, Butter, Nonfat Dry Milk
Dairymen's Co-op. Creamery	Tulare	Butter, Nonfat Dry Milk
Danish Creamery Assn.	Fresno	Butter, Nonfat Dry Milk
East-West Dairymen's Assn.	Newman	Butter, Nonfat Dry Milk
Foremost Dairies	Los Banos	Butter
Glenn Milk Producers Assn.	Willows	Butter, Nonfat Dry Milk
Golden Valley Creamery	Newman	Butter, Nonfat Dry Milk
Humbolt Creamery Assn.	Fernbridge	Butter, Nonfat Dry Milk
Los Banos Dairymen's Assn.	Los Banos	Butter, Nonfat Dry Milk
Meyenberg-Old Fashioned Products Co.	Ripon	Evaporated Milk, Sweetened Condensed Milk
Real Fresh Milk, Inc.	Visalia	Sterilized Whole Milk
Western Dairy Products Co.	Petaluma	Butter, Nonfat Dry Milk
Wilsey, Bennett Co.	Los Angeles	Butter Packaging
*Wilsey, Bennett Co.	San Francisco	Butter Packaging
<u>COLORADO</u>		
Leprino Cheese Manufacturing Co.	Denver	Cheese
Beatrice Foods Co.	Denver	Butter Packaging
<u>CONNECTICUT</u>		
*Connecticut Milk Producers Assn.	Newington	Cottage Cheese, Nonfat Dry Milk, Reddi-Wip, Coffee Cream

\*USDA grader stationed at plant



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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>GEORGIA</u>		
Dixie Cheese Co. Kraft Foods	Cedartown Decatur	Cheese Process Cheese
<u>IDAHO</u>		
Ada County Dairymen's Assn. Dairymen's Co-op. Creamery of Boise Valley Farmers Co-op. Creamery Co. Ida Gem Dairymen's, Inc. Swift & Co. Upper Snake River Valley Dairymen's Assn.	Meridian Caldwell  Payette Jerome Twin Falls Idaho Falls	Butter, Nonfat Dry Milk Nonfat Dry Milk, Anhydrous Milk Fat, Butter Butter, Nonfat Dry Milk Butter, Nonfat Dry Milk Cheese Butter, Nonfat Dry Milk
<u>ILLINOIS</u>		
Batavia Dairy Co. Beatrice Foods Co. Berkshire Foods, Inc. Bowman Dairy Company Brookema, B. Company Burlington Milk Products Co. *Christians, H. C. Company German Valley Cheese Factory  Kraft Foods Kraft Foods Kraft Foods Kraft Foods Kraft Foods *Land O'Lakes Creameries, Inc. Minonk Dairy Products Co. Mississippi Valley Milk Prod. Assn. Modern Dairy Co. Pure Milk Assn. Pure Milk Assn.  Tampico Creamery United Milk Products Co. United Milk Products Co. Willow-Dale Dairy Farms, Inc.	Batavia Chicago Chicago Harvard Oak Park Burlington Chicago German Valley  Galena Manlius Milledgeville Stockton Toulon Chicago Minonk Moline Elgin Kankakee Pearl City  Tampico Fay Garden Prairie Antioch	Whole Milk Butter, Butter Packaging Butter Packaging Whole Milk Dry Products Packaging Whole Milk Butter Packaging Brick Cheese, Cheddar Cheese Cheese Whole Milk Cheese Cheese Cheese Butter Packaging Butter Whole Milk Whole Milk Whole Milk Whole Milk  Cheese Whole Milk Nonfat Dry Milk Whole Milk
<u>INDIANA</u>		
Beatrice Foods Co. Crystal Dairy Products, Inc.	Osgood Peru	Whole Milk Cheese

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>INDIANA</u> (cont.)		
Crystal Dairy Products, Inc.	Summittville	Cheese
Farmers Marketing Assn.	Columbus	Butter
Goshen Milk Div., Orrville Milk Co.	Goshen	Butter, Nonfat Dry Milk
Graham Cheese Corp.	Elnora	Cheese
Kraft Foods	Dale	Cheese
Kraft Foods	Marshall	Cheese
Kraft Foods	Paoli	Cheese
Kraft Foods	Shirley	Cheese
Litchfield Creamery Co.	Warsaw	Butter, Nonfat Dry Milk
New Paris Creamery Co.	New Paris	Butter
Miami Valley Milk Producers Assn., Producers Dairy Division	Muncie	Butter, Butter Packaging
Salem Cheese & Milk Company	Salem	Cheese
Sugar Creek Foods	Indianapolis	Butter, Butter Packaging
Wayne Co-op. Milk Producers, Inc.	Fort Wayne	Nonfat Dry Milk, Butter
Wayne Co-op. Milk Producers, Inc.	Bluffton	Whole Milk
<u>IOWA</u>		
Ackley Creamery & Locker Plant, Inc.	Ackley	Butter, Whole Milk
Alta Co-op. Creamery	Alta	Butter, Skim Milk
Anamosa Farmers Creamery	Anamosa	Butter, Cheese
Artesian Co-op. Creamery Co.	Waverly	Butter, Whole Milk
Bancroft Co-op. Creamery	Bancroft	Butter, Skim Milk
Beatrice Foods Company	Des Moines	Butter
Belmond Co-op. Creamery	Belmond	Butter, Whole Milk
Bremer Co-op. Creamery Co.	Waverly	Butter, Skim Milk
Brookside Dairy	Dubuque	Whole Milk
Buffalo Center Co-op. Creamery	Buffalo Center	Whole Milk
C & F Co-op. Dairy Assn.	Calmar	Cheese
Calhoun Co-op. Creamery	Lansing	Whole Milk
Carnation Company	Waverly	Butter, Anhydrous Milk Fat
Center Milk Products Co.	Creston	Butter, Nonfat Dry Milk
Centerville Milk Co.	Centerville	Whole Milk
Central Dairy Co-op.	St. Olaf	Butter, Skim Milk
Central Dairy Co-op.	Volga	Butter, Whole Milk
Central Farm Products	Allerton	Butter
Central Farm Products Co.	Knoxville	Whole Milk
Consolidated Co-op. Creameries	Whittemore	Butter, Skim Milk
Denver Co-op. Creamery Co.	Denver	Butter, Skim Milk
Des Moines Co-op. Dairy	Des Moines	Butter, Nonfat Dry Milk, Butter Packaging
Des Moines Co-op. Dairy	Exira	Whole Milk
Dubuque Cheese Factory	Dubuque	Cheese
Estherville Co-op. Cry. Assn.	Estherville	Butter, Nonfat Dry Milk
Farmers Butter & Dairy Co-op.	Fredericksburg	Butter, Nonfat Dry Milk
Farmers Co-op. Cheese Factory of Frankville	Postville	Cheese
Farmers Co-op. Creamery Assn.	Cresco	Butter, Nonfat Dry Milk
Farmers Co-op. Creamery	Garner	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Greene	Whole Milk

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>IOWA</u> (cont.)		
Farmers Co-op. Cry. Assn.	Hull	Butter, Nonfat Dry Milk
Farmers Co-op. Cry. Assn.	Logan	Butter, Whole Milk
Farmers Co-op. Creamery	Manly	Whole Milk
Farmers Co-op. Cry. Assn.	Nashua	Cheese
Farmers Co-op. Cry. Assn.	Slater	Cheese
Farmers Co-op. Cry. Co.	Waterville	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Waucoma	Whole Milk
Farmers Creamery Co.	Graettinger	Butter, Skim Milk
Farmers Mutual Co-op. Cry.	Monticello	Butter, Cheese
Farmers Waukon Co-op. Cry.	Waukon	Butter, Nonfat Dry Milk
Fayette Co-op. Cry. Assn.	Fayette	Butter, Whole Milk
Fern Cry. Company	Parkersburg	Butter, Skim Milk
Fertile Co-op. Dairy Assn.	Fertile	Whole Milk
Forest City Co-op. Cry. Assn.	Forest City	Whole Milk
Franklin Co-op. Cry.	Coulter	Butter, Skim Milk
Frederika Co-op. Cry. Co.	Frederika	Whole Milk
Goldfield Co-op. Cry. Assn.	Goldfield	Barrel Cheese
Greeley Co-op. Cry.	Greeley	Whole Milk
Gunder Co-op. Cheese Factory	Postville	Cheese
Hansell Creamery Assn.	Hansell	Whole Milk
Harlan Co-op. Creamery	Maynard	Butter, Skim Milk
Hawkeye Farmers Co-op. Cry.	Hawkeye	Butter, Skim Milk
Hopkinton Co-op. Cry. Assn.	Hopkinton	Butter, Cheese
Hudson Co-op. Dairy Assn.	Hudson	Nonfat Dry Milk, Butter
Humboldt Co-op. Cry. Assn.	Humboldt	Butter, Skim Milk
Iowa Dairyland Products, Inc.	Sigourney	Cheese
Iowa Farm Products Co.	Cedar Rapids	Butter, Nonfat Dry Milk
Iowa Farm Products Co.	Williamsburg	Whole Milk
Jesup Co-op. Cry.	Jesup	Butter, Nonfat Dry Milk
Kesley Co-op. Creamery	Kesley	Butter, Skim Milk
Lake Mills Co-op. Cry.	Lake Mills	Butter, Skim Milk
Laurens Dairy	Laurens	Butter, Skim Milk
Lawler Co-op. Cry. Assn.	Lawler	Butter
Ledyard-Lakota Co-op. Cry. Co.	Lakota	Whole Milk
Little Cedar Co-op. Cry. Assn.	Little Cedar	Butter, Whole Milk
Lotts Creek Cheese Factory	Lone Rock	Cheese
Ludlow Community Cry., Inc.	Waukon	Cheese
Lytton Co-op. Cry. Assn.	Lytton	Butter, Nonfat Dry Milk
Maquoketa Valley Co-op.	Coggon	Whole Milk
Maquoketa Valley Co-op.	Elgin	Whole Milk
Maquoketa Valley Co-op.	Festina	Whole Milk
Meinerz Creamery of Iowa	Fredericksburg	Butter Packaging, Nonfat Dry Milk, Butter, Cheese
Mississippi Valley Milk Producers Assn.	Dubuque	Whole Milk
Mississippi Valley Milk Producers Assn.	Holy Cross	Whole Milk
Mississippi Valley Milk Producers Assn.	Maquoketa	Butter, Nonfat Dry Milk
*National Butter	Dubuque	Butter Packaging
Nebraska Food Packaging Co.	Britt	Nonfat Dry Milk Packaging

\*USDA grader stationed at plant



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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>IOWA (cont.)</u>		
New Albin Cheese Company, Inc.	New Albin	Butter, Cheese
New Vienna Co-op. Cry. Assn.	New Vienna	Butter
Northeast Iowa Dairy Co-op.	Luana	Nonfat Dry Milk
O'Brien and Osceola Co-op. Cry.	Odebolt	Whole Milk
*O'Brien County Co-op. Cry.	Sanborn	Butter, Nonfat Dry Milk
Oelwein Farmers Cry. Co.	Oelwein	Butter
Oran Co-op. Creamery	Oran	Butter, Whole Milk
*Osceola County Co-op. Cry.	Sibley	Butter, Nonfat Dry Milk
Petersburg Co-op. Cry. Co.	Dyersville	Butter, Skim Milk
Pioneer Cheese Factory	Renwick	Cheese
Potter Siding Co-op. Cry. Co.	Tripoli	Butter, Skim Milk
Renwick Community Creamery	Renwick	Cheese
Ridgeway Cheese & Butter, Inc.	Ridgeway	Butter, Cheese
Royal Dairy	Tama	Butter
Ryan Farmers Co-op. Cry.	Ryan	Butter, Cheese
St. Lucas Co-op. Cry.	St. Lucas	Butter, Skim Milk
Schley Cheese Factory	Cresco	Cheese
Sheffield-Rockwell Co-op. Creameries	Sheffield	Whole Milk
*Sioux Center Creamery	Sioux Center	Butter, Nonfat Dry Milk
Sioux Valley Co-op. Cry. Co.	Lake Park	Whole Milk
Spring Fountain Co-op. Cry.	Sumner	Whole Milk
*State Brand Creameries, Inc.	Dubuque	Butter Packaging
*State Brand Creameries, Inc.	Mason City	Butter, Nonfat Dry Milk, Butter Packaging
Stacyville Co-op. Cry. Assn.	Stacyville	Whole Milk
Steamboat Rock Cheese Factory	Steamboat Rock	Cheese
Sully Co-op. Exchange Cry.	Sully	Butter, Nonfat Dry Milk
Swift & Company	Sioux City	Butter, Butter Packaging
Titonka Co-op. Cry.	Titonka	Butter, Skim Milk
Tri-County Co-op. Drying Assn.	Whittemore	Nonfat Dry Milk
Tripoli Co-op. Cry.	Tripoli	Butter, Whole Milk
Twin Cedar Co-op. Dairy	Osage	Whole Milk
Twin County Dairy, Inc.	Kalona	Cheese
Volney Cheese Factory	Monona	Barrel Cheese
Wadena Cheese & Butter, Inc.	Wadena	Butter, Cheese
Walker Creamery Co.	Walker	Butter
Wapsie Valley Cry., Inc.	Independence	Cheese
Weldon Farm Products, Inc.	Sibley	Nonfat Dry Milk Packaging
Wellsburg Creamery	Wellsburg	Whole Milk
Wesley Co-op. Creamery	Wesley	Butter, Skim Milk
West Bend Co-op. Cry.	West Bend	Butter, Skim Milk
West Union Co-op. Cry.	West Union	Butter, Skim Milk
Westgate Co-op. Cry. Co.	Westgate	Cheese
White House Dairies Co., Inc.	Washington	Cheese
Wilton Milk Products Co.	Wilton Junction	Cheese
Zearing Cheese Factory, Inc.	Zearing	Cheese

KANSAS

Anco Cheese Company	Garnett	Cheese
Ark Valley Co-op. Dairy Assn.	Hutchinson	Butter

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>KANSAS (cont.)</u>		
Beloit Creamery & Ice Co.	Beloit	Butter
Bennett Creamery Co.	Ottawa	Butter, Nonfat Dry Milk
Bit O'Gold Cheese, Inc.	Wamego	Cheese
Carnation Co.	Girard	Whole Milk
DeCoursey Cream Co.	Moline	Cheese
Dwight-Alma Dairy Products	Alma	Cheese
Farmers Union Co-op. Cry.	Ellis	Whole Milk
Kraft Foods	Oswego	Cheese
Nemaha Co-op. Cry. Assn.	Sabetha	Butter, Nonfat Dry Milk
Neosho Valley Co-op. Cry. Assn.	Erie	Butter, Butter Packaging, Condensed Milk
Paola Butter Company	Paola	Whole Milk
Sekan Cheese Company	Girard	Process Cheese
Shawnee Creamery Co.	Topeka	Butter
Southwest Milk Producers Assn.	Arkansas City	Butter, Nonfat Dry Milk
Swift & Company	Parsons	Cheese
Tip Top Dairies Co.	Clyde	Whole Milk
*Tip Top Dairies Co.	Hillsboro	Butter Packaging
Twin Valley Dairy Products	Emporia	Whole Milk
Washington County Co-op. Cry.	Linn	Butter
Whiting Cheese Factory	Horton	Cheese
Swift & Co.	Salina	Butter
<u>KENTUCKY</u>		
Adair Cheese Co., Div. of Hart County Creamery	Columbia	Whole Milk
Armour Creameries	Elizabethtown	Cheese, Whole Milk
Armour Creameries	Mount Vernon	Whole Milk
Armour & Company	Springfield	Butter, Cheese, Nonfat Dry Milk, Butter Packaging
Avalon Cheese Company	Leitchfield	Cheese
Avalon Cheese Company	London	Cheese
Borden Foods Company	Fredonia	Whole Milk
Borden Foods Company	Hopkinsville	Condensed Milk
Carnation Company	Somerset	Whole Milk
Casey County Cheese Co.	Liberty	Whole Milk
Cudahy Packing Co.	Harrodsburg	Cheese
Cudahy Packing Co.	Russell Springs	Cheese
Cudahy Packing Co.	Tompkinsville	Cheese
Eagle Pass Cheese Co.	Albany	Cheese
Hart County Creamery	Horse Cave	Cheese
Kentucky Cardinal Dairies	Cynthiana	Cheese
Kraft Foods	Carrollton	Cheese
Kraft Foods	Lawrenceburg	Cheese
Kraft Foods	Stanford	Whole Milk
Kraft Foods	Taylorsville	Whole Milk
Kyana Milk Products	Louisville	Butter, Nonfat Dry Milk
Stanford Creamery, Inc.	Stanford	Cheese
Swift & Co.	Glasgow	Cheese
Swift & Co.	Lebanon	Cheese
Swift & Co.	Russellville	Cheese

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<u>LOUISIANA</u>		
Gulf Milk Assn., Inc. Southwest Louisiana Pure Milk Mfg. Plant	Franklinton Lafayette	Butter, Nonfat Dry Milk Butter, Cheese
<u>MARYLAND</u>		
Maryland-Virginia Milk Producers Assn.	Laurel	Nonfat Dry Milk, Butter, Anhydrous Milk Fat
<u>MASSACHUSETTS</u>		
New England Milk Producers Assn.	West Springfield	Nonfat Dry Milk
<u>MICHIGAN</u>		
Alpha Creamery Co. Belgiumtown Cheese Factory Constantine Co-op. Cry. Copper Country Dairy, Inc. Kraft Foods Kraft Foods Kraft Foods McDonald Co-op. Dairy Manistique Cheese Factory, Div. of Swift & Co. Michigan Milk Producers Assn. Michigan Milk Producers Assn. Michigan Milk Producers Assn. Michigan Producers Dairy Michigan Producers Dairy Nestle Company Ontonagon Valley Co-op. Palestine Cheese Pet Milk Company Rapid River Co-op. Creamery, Div. of Michigan Milk Producers Assn. Rudyard Cheese Co.	Traverse City Stephenson Constantine Dollar Bay Cadillac Clare Pinconning Chesaning Manistique  Imlay City Ovid Saranac Adrian Sebewaing Uby Bruce Crossing Stephenson Charlotte Rapid River  Rudyard	Butter Packaging Cheese Butter, Nonfat Dry Milk Cheese Cheese Cheese Cheese Butter, Nonfat Dry Milk Cheese  Butter, Nonfat Dry Milk Butter, Nonfat Dry Milk Nonfat Dry Milk Nonfat Dry Milk Nonfat Dry Milk, Butter Sweetened Condensed Milk Butter, Cheese Cheese Whole Milk Cheese  Cheese
<u>MINNESOTA</u>		
Adams Co-op. Creamery Assn. Aitkin Co-op. Creamery Assn. Albany Co-op. Creamery Albert Lea Co-op. Cry. Assn. Alden Cry. Assn. Alexandria Co-op. Cry. Assn. Alma City Dairy Assn. Almelund Cry. Co. Amboy Co-op. Cry. Assn.	Adams Aitkin Albany Twin Lakes Alden Alexandria Janesville Almelund Amboy	Butter, Skim Milk Butter, Skim Milk Butter, Skim Milk Nonfat Dry Milk, Butter Butter, Skim Milk Butter, Skim Milk Whole Milk Butter, Skim Milk Butter, Whole Milk

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA</u> (cont.)		
Annandale Co-op. Cry. Assn.	Annandale	Whole Milk
Arco Dairies Co.	Wanamingo	Butter, Nonfat Dry Milk
Arlington Cry. Assn.	Arlington	Butter, Skim Milk
*Armour Creameries	St. Paul	Butter Packaging
Armstrong Co-op. Cry. Assn.	Alden	Whole Milk
Ashby Co-op. Cry. Assn.	Ashby	Butter, Skim Milk
Atwater Cry. Co.	Atwater	Butter, Skim Milk
Audubon Co-op. Cry.	Audubon	Whole Milk, Butter
Avon Farmers Cry.	Avon	Butter, Skim Milk
Bagley Co-op. Cry. Co.	Bagley	Butter, Skim Milk
Barnesville Co-op. Creamery	Barnesville	Whole Milk
Battle Lake Co-op. Cry. Assn.	Battle Lake	Butter, Skim Milk
Belle Creek Co-op. Dairy Assn.	Goodhue	Whole Milk
Belle Plaine Farmers Co-op. Cry. Assn.	Belle Plaine	Butter, Skim Milk
Bellechester Co-op. Cry. Assn.	Goodhue	Butter, Skim Milk
Bemidji Co-op. Cry. Assn.	Bemidji	Butter, Skim Milk
Bernadotte Cry., Inc.	Lafayette	Whole Milk
Bertha Co-op. Cry. Assn.	Bertha	Butter, Nonfat Dry Milk
Bertha Co-op. Cry. Assn.	Leader	Whole Milk
Bertha Co-op. Cry. Assn.	Wolfe Lake	Whole Milk
Bird Island Co-op. Cry.	Bird Island	Whole Milk
Big Fork Valley Co-op. Cry. Assn.	Big Fork	Butter
Biscay Co-op. Cry. Assn.	Biscay	Whole Milk
Blackduck Co-op. Cry.	Blackduck	Whole Milk
Blakeley Co-op. Cry. Assn.	Blakeley	Butter, Skim Milk
Blooming Prairie Co-op. Cry. Assn.	Blooming Prairie	Butter, Nonfat Dry Milk
Blue Earth Cry., Inc.	Blue Earth	Whole Milk
Bluffton Co-op. Cry. Assn.	Bluffton	Butter, Skim Milk
Bock Co-op. Cry.	Bock	Whole Milk
Bongards Creameries	Bongards	Butter, Cheese
Bongards Creameries	Carver	Whole Milk
Bongards Creameries	Mayer	Whole Milk
Bongards Creameries	Plato	Whole Milk
Borden Foods Company (The)	Owatonna	Nonfat Dry Milk
Braham Co-op. Cry. Assn.	Braham	Butter, Skim Milk
Brandon Co-op. Cry. Assn.	Brandon	Butter, Skim Milk
Brooks Cheese Factory	Brooks	Cheese
Brooten Co-op. Cry. Assn.	Brooten	Butter, Whole Milk
Brownnton Co-op. Cry. Assn.	Brownnton	Whole Milk
Brunswick Co-op. Cry. Assn.	Mora	Whole Milk
Buckman Farmers Co-op. Cry. Assn.	Buckman	Butter, Skim Milk
Buffalo Co-op. Cry. Assn.	Buffalo	Butter Packaging, Nonfat Dry Milk, Butter
Buffalo Lake Co-op. Cry.	Buffalo Lake	Butter, Skim Milk
Canby Creamery	Canby	Butter, Skim Milk
Carlos Co-op. Cry. Assn.	Carlos	Butter, Skim Milk
Cedar Mills Co-op. Cry. Assn.	Cedar Mills	Whole Milk
Chatfield Co-op. Cry.	Chatfield	Butter, Skim Milk
Chisago City Co-op. Cry.	Chisago City	Whole Milk
Claremont Cry. Assn.	Claremont	Butter, Nonfat Dry Milk
Clarks Grove Co-op. Cry.	Clarks Grove	Butter, Skim Milk

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA</u> (cont.)		
Clarissa Co-op. Cry.	Clarissa	Butter, Skim Milk
Clearbrook Co-op. Cry.	Clearbrook	Butter, Skim Milk
Clotho Farmers Co-op. Cry.	Long Prairie	Whole Milk
Cloverleaf Co-op. Cry. Assn.	Baudette	Butter, Skim Milk
Cokato Co-op. Cry. Assn.	Cokato	Butter, Skim Milk
Cold Spring Co-op. Cry. Assn.	Cold Spring	Butter, Skim Milk
Comfrey Farmers Co-op. Cry.	Comfrey	Whole Milk
Conger Co-op. Cry. Co.	Conger	Butter
Cooperative Cry. Assn. (The)	Pequot Lakes	Butter, Skim Milk
Cooperative Cry. Co. of Beroun	Beroun	Whole Milk
Corvuso Cry. Co.	Cosmos	Whole Milk
Cosmos Co-op. Cry. Assn.	Cosmos	Whole Milk
Cromwell Co-op. Cry. Assn.	Cromwell	Butter, Skim Milk
Crown Farmers Co-op. Cry. Assn.	Bethel	Whole Milk
Dalbo Cry. & Locker Co.	Dalbo	Butter, Cheese
Dalton Co-op. Cry. Assn.	Dalton	Butter, Skim Milk
Danielson Cry. Co.	Grove City	Butter, Skim Milk
Dassel Co-op. Dairy Assn.	Dassel	Butter, Skim Milk
Day Co-op. Cry.	Braham	Whole Milk
Delano Co-op. Cry. Assn.	Delano	Whole Milk
Delavan Co-op. Cry. Assn.	Delavan	Whole Milk
Dent Co-op. Cry. Assn.	Dent	Butter, Skim Milk
Detroit Co-op. Dairy Assn.	Detroit Lakes	Butter, Skim Milk
Dodge Center Co-op. Cry. Assn.	Dodge Center	Butter, Skim Milk
Donnelly Co-op. Cry. Assn.	Donnelly	Butter, Skim Milk
Eagle Bend Cry. Assn.	Eagle Bend	Butter, Skim Milk
Edgerton Co-op. Cry.	Edgerton	Butter, Skim Milk
Eitzen Co-op. Cry.	Eitzen	Butter, Skim Milk
Elba Co-op. Cry. Assn.	Elba	Butter, Skim Milk
Elbow Lake Co-op. Cry.	Elbow Lake	Butter, Whole Milk
Elgin Co-op. Cry. Assn.	Elgin	Butter, Skim Milk
Elizabeth Co-op. Cry. Assn.	Elizabeth	Butter, Skim Milk
Elmdale Cry. Assn.	Bowlus	Whole Milk
Elrosa Co-op. Cry.	Elrosa	Butter, Skim Milk
Elysian Co-op. Cry. Assn.	Elysian	Whole Milk
Equity Co-op. Cry.	Wadena	Butter, Skim Milk
Erskine Cry. Assn.	Erskine	Butter, Skim Milk
Essig Co-op. Dairy Assn.	Essig	Whole Milk
Evansville Co-op. Cry. Assn.	Evansville	Butter, Skim Milk
Fairfax Co-op. Cry. Assn.	Fairfax	Whole Milk
Farmers Co-op. Butter & Cheese Assn.	Zumbrota	Butter, Cheese
Farmers Co-op. Cry. Assn.	Balaton	Whole Milk
Farmers Co-op. Cry. Assn.	Belgrade	Butter, Whole Milk
Farmers Co-op. Cry. Assn.	Brainerd	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Browerville	Butter, Skim Milk
Farmers Co-op. Cry.	Clara City	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Deer Creek	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Erhard	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Eyota	Butter, Skim Milk
Farmers Co-op. Cry. Co.	Foreston	Whole Milk
Farmers Co-op. Cry. Assn.	Goodridge	Butter, Whole Milk
Farmers Co-op. Cry.	Grasston	Whole Milk



DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA</u> (cont.)		
Farmers Co-op. Cry. Assn.	Greenbush	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Hendricks	Butter, Whole Milk
Farmers Co-op. Cry. Assn.	Lafayette	Whole Milk
Farmers Co-op. Cry., Inc.	Milaca	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Montevideo	Whole Milk
Farmers Co-op. Cry. Co.	Mora	Butter, Nonfat Dry Milk
Farmers Co-op. Cry. Assn.	Northome	Butter
Farmers Co-op. Cry. Co.	Ogilvie	Butter, Nonfat Dry Milk
*Farmers Co-op. Cry. Assn.	Pelican Rapids	Butter, Nonfat Dry Milk
Farmers Co-op. Cry. Assn.	Pillager	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Roseau	Butter, Skim Milk
Farmers Co-op. Cry. Co.	Rothsay	Butter, Skim Milk
Farmers Co-op. Cry. Co.	Sauk Rapids	Butter, Skim Milk
Farmers Co-op. Cry. Assn.	Shevlin	Butter, Whole Milk
Farmers Co-op. Cry. Assn.	Storden	Whole Milk
Farmers Co-op. Cry. Assn.	Watkins	Butter, Cheese
Farmers Co-op. Cry. Assn.	West Union	Butter, Skim Milk
Farmers Co-op. Cry. Co.	Wendell	Butter, Skim Milk
Farmers Co-op. Cry. of Pease	Pease	Butter, Skim Milk
Farmers Co-op. Dairy Assn.	Howard Lake	Butter, Nonfat Dry Milk, Butter Packaging
Farmers Creamery	Cyrus	Butter
Farwell Co-op. Cry. Assn.	Farwell	Butter, Whole Milk
*Fergus Dairy Co-op.	Fergus Falls	Butter, Nonfat Dry Milk, Butter Packaging
Fertile Cry. Assn.	Fertile	Butter, Skim Milk
Finlayson Cooperatives, Inc.	Finlayson	Butter, Skim Milk
First District Assn.	Litchfield	Butter, Nonfat Dry Milk
Five Star Dairyland Co-op.	New Ulm	Butter, Nonfat Dry Milk
Five Star Dairyland Co-op.	Kensington	Whole Milk
Five Star Dairyland Co-op.	Paynesville	Nonfat Dry Milk
Flensburg Co-op. Cry. Assn.	Flensburg	Butter, Skim Milk
Flom Co-op. Cry.	Flom	Whole Milk
Foley Co-op. Cry. Assn.	Foley	Whole Milk
Forest City Co-op. Cry. Assn.	Litchfield	Whole Milk
Fosston Co-op. Cry.	Fosston	Butter, Skim Milk
Franklin Cry. Assn.	Franklin	Whole Milk
Frazee Cry. Co.	Frazee	Butter, Skim Milk
Freeborn Co-op. Cry. Assn.	Freeborn	Whole Milk
Freedhem Co-op. Cry. Assn.	Little Falls	Butter, Skim Milk
Freeport Co-op. Cry. Assn.	Freeport	Butter, Nonfat Dry Milk
Fremont Co-op. Cry. Assn.	Utica	Whole Milk
Frost Co-op. Cry. Assn.	Frost	Whole Milk
Garfield Co-op. Cry. Assn.	Garfield	Butter, Skim Milk
Gary Cry. Assn.	Gary	Butter, Whole Milk
Gaylord Co-op. Cry.	Gaylord	Whole Milk
Geneva Co-op. Cry.	Geneva	Whole Milk
Gibbon Co-op. Cry. Assn.	Gibbon	Butter, Skim Milk
Gilman Co-op. Cry.	Gilman	Butter, Skim Milk
Glencoe Butter & Produce Assn.	Glencoe	Butter, Nonfat Dry Milk
Glendorado Co-op. Cry. Assn.	Princeton	Whole Milk

\*USDA grader stationed at plant

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA (cont.)</u>		
Glenville Co-op. Cry. Assn.	Glenville	Butter, Whole Milk
Glenwood Creamery	Glenwood	Butter, Skim Milk
Gonvick Co-op. Cry. Assn.	Gonvick	Butter, Skim Milk
Goodhue Co-op. Cry.	Goodhue	Butter, Nonfat Dry Milk
Granger Farmers Co-op. Cry. Assn.	Granger	Butter, Whole Milk
Grey Eagle Co-op. Cry.	Grey Eagle	Butter, Skim Milk
Grove City Cry. Assn.	Grove City	Butter, Skim Milk
Grygla Co-op. Cry. Assn.	Grygla	Butter, Whole Milk
Halstad Cry. Company	Halstad	Butter
Hamburg Dairy Assn.	Hamburg	Butter, Skim Milk
Hancock Co-op. Cry. Co.	Hancock	Whole Milk
Hart Cry. Assn.	Rushford	Butter, Whole Milk
Hartland Cry. Assn.	Hartland	Butter, Skim Milk
Hawley Co-op. Cry. Assn.	Hawley	Butter, Skim Milk
Hector Farmers Co-op. Cry.	Hector	Whole Milk
Henning Co-op. Cry. Assn.	Henning	Butter, Skim Milk
Hewett Co-op. Cry.	Hewett	Whole Milk
Hinckley Co-op. Cry. Assn.	Hinckley	Butter, Skim Milk
Hoffman Co-op. Cry. Assn.	Hoffman	Skim Milk, Butter
Hokah Cheese Co.	Hokah	Cheese, Whole Milk
Holding Farmers Cry. Co.	Holdingford	Butter, Skim Milk
Hope Co-op. Cry. Assn.	Hope	Butter, Skim Milk
Hutchinson Cry. Assn.	Hutchinson	Butter, Nonfat Dry Milk
Hutchinson Cry. Assn., Heatwole Branch	Hutchinson	Whole Milk
Inter-Lake Co-op. Assn.	Browns Valley	Butter, Whole Milk
Isanti Cry. Assn.	Isanti	Nonfat Dry Milk, Butter
Janesville Cry. Assn.	Janesville	Whole Milk
Jordan Co-op. Cry. Assn.	Jordan	Butter, Nonfat Dry Milk
Kandiyohi Co-op. Cry.	Kandiyohi	Butter, Skim Milk
Kellogg Co-op. Cry. Assn.	Kellogg	Butter, Skim Milk
Kerkhoven Co-op. Cry. Assn.	Kerkhoven	Butter, Skim Milk
Kiester Co-op. Cry. Assn.	Kiester	Butter, Skim Milk
Kilkenny Cry. Assn.	Kilkenny	Whole Milk
Kingston Co-op. Dairy Assn.	Dassel	Butter, Skim Milk
Klossner Co-op. Cry. Assn.	Klossner	Whole Milk
Kraft Foods	Melrose	Cheese
Kraft Foods	New Ulm	Process Cheese
Lake Lillian Co-op. Cry. Assn.	Lake Lillian	Butter, Skim Milk
Lake Park Co-op. Cry.	Lake Park	Butter, Skim Milk
Lakefield Farmers Co-op. Cry. Co.	Lakefield	Whole Milk
Lakeland Dairy Assn.	Isle	Butter, Nonfat Dry Milk
Lakeland Dairy Assn.	Onamia	Whole Milk
*Lakes Dairy Co-op.	Detroit Lakes	Nonfat Dry Milk
Lakeside Co-op. Cry. Assn.	Buffalo Lake	Whole Milk
Lakeside Cry. Co.	Minneapolis	Butter Packaging
Land O'Lakes Creameries, Inc.	Ada	Butter, Condensed Skim Milk
Land O'Lakes Creameries, Inc.	Alexandria	Nonfat Dry Milk, Butter
Land O'Lakes Creameries, Inc.	Caledonia	Butter, Condensed Skim Milk
Land O'Lakes Creameries, Inc.	Fosston	Nonfat Dry Milk
Land O'Lakes Creameries, Inc.	Fulda	Whole Milk
Land O'Lakes Creameries, Inc.	Mapleton	Whole Milk

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DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA</u> (cont.)		
Land O'Lakes Creameries, Inc.	Milaca	Nonfat Dry Milk
*Land O'Lakes Creameries, Inc.	Minneapolis	Nonfat Dry Milk Packaging, Butter Packaging
Land O'Lakes Creameries, Inc.	Monticello	Nonfat Dry Milk
*Land O'Lakes Creameries, Inc.	Mountain Lake	Butter, Nonfat Dry Milk
Land O'Lakes Creameries, Inc.	Perham	Nonfat Dry Milk
Land O'Lakes Creameries, Inc.	Pine City	Butter, Nonfat Dry Milk
Land O'Lakes Creameries, Inc.	Rochester	Nonfat Dry Milk Packaging
Land O'Lakes Creamery & Feed	Pine River	Whole Milk
Land O'Lakes Creameries, Inc.	Sebek	Nonfat Dry Milk
Lanesboro Co-op. Cry. Assn.	Lanesboro	Butter, Skim Milk
Lastrup Co-op. Cry.	Lastrup	Butter
Le Center Co-op. Cry.	Le Center	Butter, Skim Milk
Leonard Co-op. Cry. Assn.	Leonard	Whole Milk
Le Roy Co-op. Cry. Assn.	Le Roy	Butter, Skim Milk
Le Sueur Creamery	Le Sueur	Cheese
Lewisville Farmers Cry. Co-op. Assn.	Lewisville	Butter, Skim Milk
Lincoln Co-op. Cry. Assn.	Wells	Butter, Skim Milk
Lindstrom Cry. Co.	Lindstrom	Whole Milk
Little Rock Co-op. Cry. Co.	Royalton	Butter, Skim Milk
Little Sauk Co-op. Cry. Assn.	Little Sauk	Butter, Skim Milk
Long Prairie Cry. Assn.	Long Prairie	Butter, Skim Milk
Lowry Co-op. Cry. Assn.	Lowry	Butter, Skim Milk
Luverne Co-op. Cry. Assn.	Luverne	Nonfat Dry Milk, Butter
Mabel Cry. Assn.	Mabel	Butter, Skim Milk
Madelia Co-op. Cry. Assn.	Madelia	Butter, Skim Milk
Madison Lake Cry.	Madison Lake	Butter
Mahnomen Co-op. Cry. Assn.	Mahnomen	Butter, Skim Milk
Maple Island, Inc.	Stillwater	Nonfat Dry Milk Packaging
Maple Lake Farmers Cry.	Maple Lake	Nonfat Dry Milk, Butter
Marshall Produce Co.	Marshall	Butter, Nonfat Dry Milk
Mazeppa Farmers Co-op. Dairy Assn.	Mazeppa	Butter, Skim Milk
McIntosh Co-op. Cry. Assn.	McIntosh	Butter, Skim Milk
Medford Cry. Assn.	Medford	Whole Milk
Melrose Co-op. Cry. Assn.	Melrose	Butter, Skim Milk
Meire Grove Co-op. Dairies Assn.	Melrose	Butter, Skim Milk
Meriden Cry. Assn.	Meriden	Butter, Skim Milk
Middle River Co-op. Cry. Assn.	Middle River	Butter, Whole Milk
Millerville Co-op. Cry. Assn.	Brandon	Butter, Skim Milk
Miltona Cry. Assn.	Miltona	Butter, Skim Milk
Minnesota Cheese Producers Assn.	Pine Island	Butter, Nonfat Dry Milk
Minvalley Milk Process. Co-op. Assn.	Belle Plaine	Nonfat Dry Milk
Moland Co-op. Cry. Assn.	Kenyon	Butter, Skim Milk
Monticello Co-op. Cry.	Monticello	Butter, Skim Milk
Morristown Co-op. Cry.	Morristown	Butter, Whole Milk
*National Butter	St. Paul	Butter Packaging
Nerstrand Co-op. Cry.	Nerstrand	Butter, Whole Milk
New Auburn Cry. Assn.	New Auburn	Butter, Whole Milk
New Lewiston Cry. Co.	Lewiston	Butter, Skim Milk
New London Cry. Assn.	New London	Butter, Skim Milk
New Munich Co-op. Cry. Assn.	New Munich	Butter, Whole Milk

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DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA (cont.)</u>		
New Prague Co-op. Cry. Assn.	New Prague	Butter, Nonfat Dry Milk
New Richland Co-op. Cry. Assn.	New Richland	Butter, Whole Milk
New Sweden Cry. Assn.	Nicollet	Whole Milk
New York Mills Co-op. Cry.	New York Mills	Butter, Skim Milk
Nodine Co-op. Cry. Assn.	Dakota	Whole Milk
Worseland Cry. Co.	St. Peter	Whole Milk
North Star Cry. Assn.	Badger	Butter, Skim Milk
North Star Cry. Co.	Kenyon	Butter, Skim Milk
*Northern Cooperatives, Inc.	Wadena	Butter Packaging
Northfair Dairy	Northrop	Butter, Whole Milk
Northwest Dairy Products	Newport	Butter Packaging
Oak Center Cry. Co.	Lake City	Butter, Nonfat Dry Milk
Oak Glen Co-op. Cry. Assn.	Bixby	Butter, Skim Milk
Oak Park Co-op. Cry. Assn.	Oak Park	Whole Milk
Ogema Cry. Company	Ogema	Butter, Skim Milk
Okabena Co-op. Cry. Assn.	Okabena	Whole Milk
Oklee Cry. Assn., Inc.	Oklee	Butter, Skim Milk
Opole Cry., Inc.	Holdingford	Butter, Whole Milk
Osakis Cry. Assn.	Osakis	Butter, Skim Milk
Otisco Co-op. Cry.	Otisco	Butter, Skim Milk
Owatonna Dairy Co-op.	Owatonna	Butter, Skim Milk
Palisade Co-op. Cry. Assn.	Palisade	Butter, Skim Milk
Paynesville Co-op. Cry. Assn.	Paynesville	Whole Milk
Pennock Co-op. Cry. & Produce Co.	Pennock	Butter, Skim Milk
Perham Co-op. Cry. Assn.	Perham	Butter, Skim Milk
Pierz Co-op. Assn.	Pierz	Butter, Skim Milk
Pine City Co-op. Cry. Assn.	Pine City	Butter, Skim Milk
Plainview Milk Products Assn.	Plainview	Nonfat Dry Milk, Butter
Plummer Co-op. Cry. Assn.	Plummer	Butter, Skim Milk
Plum Valley Creamery Assn.	Waldorf	Butter
Pratt Co-op. Cry. Assn.	Owatonna	Butter, Skim Milk
Preston Cry. Assn.	Preston	Butter, Nonfat Dry Milk
Preston Marketing Assn.	Preston	Nonfat Dry Milk Packaging
Princeton Co-op. Cry.	Princeton	Butter, Skim Milk
Pure Milk Products Co.	Winsted	Butter, Cheese
Racine Co-op. Cry. & Cheese Assn.	Racine	Whole Milk
Ramey Farmers Co-op. Cry.	Foley	Butter, Skim Milk
Randall Co-op. Cry. Assn.	Randall	Butter, Skim Milk
Red Oak Grove Co-op. Cry. Assn.	Austin	Butter, Nonfat Dry Milk
Red Oak Grove Co-op. Cry. Assn.	Myrtle	Whole Milk
Renville Co-op. Cry. Assn.	Renville	Butter, Whole Milk
Reynolds Co-op. Cry. Assn.	Long Prairie	Butter, Skim Milk
Rice County Co-op. Dairy Assn.	Faribault	Butter, Nonfat Dry Milk
Rice Farmers Co-op. Cry.	Rice	Butter, Skim Milk
Ridgeway Co-op. Cry.	Houston	Butter, Skim Milk
Rindal Co-op. Dairy Assn.	Fertile	Butter, Skim Milk
*Rochester Dairy Co-op.	Rochester	Butter, Nonfat Dry Milk, Butter Packaging
Rock Creek Co-op. Cry. Assn.	Rock Creek	Butter, Skim Milk
Rock Dell Co-op. Cry. Co.	Byron	Skim Milk, Butter
Rollingstone Co-op. Cry. Assn.	Rollingstone	Butter, Skim Milk
Pine County Dairy Co-op.	Sandstone	Butter, Skim Milk

\*USDA grader stationed at plant

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA</u> (cont.)		
Rose Co-op. Cry. Assn.	Eagle Bend	Whole Milk
Round Grove Co-op. Cry. Assn.	Stewart	Whole Milk
Royal Co-op. Cry.	Braham	Whole Milk
Royalton Co-op. Cry. Assn.	Royalton	Whole Milk
Rush City Co-op. Cry.	Rush City	Butter, Skim Milk
Rushford Co-op. Cry. Assn.	Rushford	Butter, Whole Milk
St. Anthony Co-op. Cry. Assn.	Albany	Butter, Skim Milk
St. James Cry. Co.	St. James	Whole Milk
St. Joseph Co-op. Cry. Assn.	St. Joseph	Butter, Skim Milk
St. Hilaire Co-op. Cry. Assn.	St. Hilaire	Whole Milk
St. Martin Co-op. Cry. Assn.	St. Martin	Butter, Skim Milk
St. Peter Cry.	St. Peter	Butter, Nonfat Dry Milk
Sanitary Cry. Co.	Montgomery	Butter, Nonfat Dry Milk
Sanitary Dairy Products Co.	Crookston	Cheese
Santiago Co-op. Cry.	Santiago	Whole Milk
Sauk Centre Co-op. Cry. Assn.	Sauk Centre	Butter, Skim Milk
Sebeka Co-op. Cry. Assn., Menahga Plant	Menahga	Whole Milk
Sebeka Co-op. Cry. Assn.	Sebeka	Butter, Skim Milk
Shelly Farmers Co-op. Cry. Assn.	Shelly	Butter, Whole Milk
Sigel Co-op. Cry. Assn.	New Ulm	Whole Milk
Silver Lake Cry. Assn.	Silver Lake	Whole Milk
Sobieski Co-op. Cry. Assn.	Sobieski	Butter, Skim Milk
Southwestern Minnesota Dairy Assn.	Russell	Butter, Condensed Skim Milk
Spring Hill Cry. Co.	Melrose	Butter, Skim Milk
Spring Valley Co-op. Cry.	Spring Valley	Butter, Nonfat Dry Milk
Springfield Co-op. Cry. Assn.	Springfield	Butter, Whole Milk
Starbuck Cry. Co.	Starbuck	Butter, Skim Milk
Star Cry. Assn.	Le Sueur	Butter, Skim Milk
Stark's Corner Co-op. Cry. Assn.	Claremont	Butter, Skim Milk
Stark-Sleepy Eye Farmers Cry. Assn.	Sleepy Eye	Nonfat Dry Milk, Butter
Stark-Sleepy Eye Farmers Cry. Assn.	Sleepy Eye Route 1	Butter, Skim Milk
Stephen Creamery	Lancaster	Butter, Whole Milk
Stewartville Co-op. Cry. Assn.	Stewartville	Butter, Skim Milk
Stockholm Co-op. Cry. Assn.	Cokato	Butter, Skim Milk
Sunburg Co-op. Cry.	Sunburg	Butter, Skim Milk
Svea Co-op. Dairy Assn.	Svea	Whole Milk
Swanville Co-op. Cry.	Swanville	Butter, Skim Milk
Swift & Company	Montevideo	Butter Packaging, Butter
Thief River Falls Co-op. Cry. Assn.	Thief River Falls	Butter, Skim Milk
Todd County Dairy Co-op.	Browerville	Butter, Nonfat Dry Milk
Tri-County Dairy Co-op.	Winthrop	Butter, Nonfat Dry Milk
Twin City Milk Producers Assn.	Farmington	Butter, Nonfat Dry Milk
Twin Dairies Assn.	Courtland	Butter, Skim Milk
Twin Dairies Assn.	Nicollet	Butter, Nonfat Dry Milk
Twin Ports Co-op. Dairy Assn.	Floodwood	Butter, Whole Milk
Twin Ports Co-op. Dairy Assn.	Moose Lake	Butter, Whole Milk, Butter Packaging
Twin Ports Co-op. Dairy Assn.	Wright	Whole Milk, Cheese
Twin Valley Co-op. Cry. Assn.	Twin Valley	Butter, Skim Milk
Ulen Co-op. Cry. Assn.	Ulen	Butter, Skim Milk
Union Co-op. Cry.	Blooming Prairie	Butter, Skim Milk
Upsala Co-op. Cry. Assn.	Upsala	Butter, Skim Milk
Urbank Co-op. Cry. Assn.	Parkers Prairie	Butter, Skim Milk



DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MINNESOTA (cont.)</u>		
Utica Co-op. Cry. Co.	Utica	Skim Milk, Cream
Vergas Cry. Assn.	Vergas	Butter, Skim Milk
Verndale Cry. Assn.	Verndale	Butter, Skim Milk
Vernon Co-op. Cry. Assn.	Hayfield	Butter, Nonfat Dry Milk
Vernon Co-op. Cry. Assn.	Dexter	Whole Milk
Villard Cry. Co.	Villard	Butter, Skim Milk
Vining Co-op. Cry.	Vining	Whole Milk
Waconia Cry. Assn.	Waconia	Butter, Skim Milk
Wannaska Cry. Assn.	Wannaska	Butter, Whole Milk
Warren Co-op. Cry. Assn.	Warren	Whole Milk
Waseca Co-op. Cry. Assn.	Waseca	Butter, Skim Milk
Waubun Creamery	Waubun	Butter, Skim Milk
Webster Co-op. Dairy Assn.	Faribault	Whole Milk
Webster Co-op. Dairy Assn.	Webster	Butter, Nonfat Dry Milk
Webster Co-op. Dairy Assn.	Welch	Whole Milk
Welcome Creamery Co.	Dunnell	Butter, Whole Milk
Weldon Farm Products	Isanti	Nonfat Dry Milk Packaging
West Lynn Co-op. Cry.	Hutchinson	Whole Milk
West Side Co-op. Cry. Assn.	Little Falls	Butter, Nonfat Dry Milk
Western Dairy Co.	Clarkfield	Nonfat Dry Milk, Butter, Butter Packaging
Wilson Co-op. Cry. Assn.	Winona	Whole Milk
Winger Farmers Cry. Co.	Winger	Whole Milk
Winsted Farmers Co-op. Cry. Assn.	Winsted	Whole Milk
Winthrop Co-op. Cry. Assn.	Winthrop	Whole Milk
Wykoff Co-op. Cry.	Wykoff	Butter, Skim Milk
Welcome Cry. Co.	Welcome	Nonfat Dry Milk, Butter
<u>MISSISSIPPI</u>		
Borden Foods Co.	Louisville	Whole Milk
Borden Foods Co.	Macon	Cheese
Cooperative Cry. Assn.	State College	Butter Packaging
Kraft Foods	Brooksville	Cheese
Kraft Foods	Booneville	Cheese
Kraft Foods	Houston	Cheese
McClendon Cheese Co.	Newton	Cheese
Swift & Company	West Point	Cheese, Butter
<u>MISSOURI</u>		
Alma Cry. Co.	Alma	Butter, Cheese
Bethany Cheese Co.	Bethany	Cheese
Bowling Green Cheese Co.	Bowling Green	Cheese
Branson Dairy Products	Branson	Cheese
Carnation Company	Mount Vernon	Butter
Center Milk Products Co.	Maryville	Butter
Clearfield Cheese Co.	Clinton	Process Cheese
Concordia Cry. Co.	Concordia	Butter, Cheese, Butter Packaging
Cudahy Packing Co.	Neosho	Process Cheese
Dairy Belt Cheese Co.	Moberly	Cheese

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>MISSOURI</u> (cont.)		
Floyd Cheese Co.	Koshkonong	Cheese
Foremost Dairies, Inc.	Kansas City	Butter Packaging
Greenfield Cheese Co.	Greenfield	Cheese
Independent Cry. Co.	Kansas City	Butter, Butter Packaging
Kahoka Cheese Co.	Kahoka	Cheese
Kraft Foods	Ava	Whole Milk
Kraft Foods	Buffalo	Whole Milk
Kraft Foods	California	Whole Milk
Kraft Foods	Eldon	Whole Milk
Kraft Foods	Houston	Whole Milk
Kraft Foods	Marshfield	Whole Milk
Kraft Foods	Mountain Grove	Whole Milk
Kraft Foods	Nevada	Whole Milk
Kraft Foods	Springfield	Cheese
Kraft Foods	Versailles	Whole Milk
Kraft Foods	Warsaw	Whole Milk
Kraft Foods	Wheaton	Whole Milk
Major Cheese Co.	Ozark	Cheese
Midland Milk Products Co.	Hannibal	Butter
Milnot Company	Seneca	Butter, Nonfat Dry Milk
Pioneer Cheese Co.	Mountain View	Whole Milk
Pioneer Foods	Willow Springs	Whole Milk
*Producers Cry. Co.	Cabool	Butter, Skim Milk
Producers Cry. Co.	Eldorado Springs	Cottage Cheese
Producers Cry. Co.	Kirksville	Butter, Cheese
Producers Cry. Co.	Lebanon	Whole Milk
*Producers Cry. Co.	Monett	Butter, Nonfat Dry Milk
*Producers Cry. Co.	Springfield	Butter, Nonfat Dry Milk, Butter Packaging
Producers Cry. Co.	Windsor	Whole Milk
Schreiber, L.D. Cheese Co., Inc.	Carthage	Process Cheese
Standard Milk Co.	Aurora	Cheese
Standard Milk Co.	Bolivar	Whole Milk
Stockton Cheese Co.	Stockton	Cheese
Sugar Creek Foods	Mansfield	Butter
Sullivan County Cheese Co.	Milan	Cheese
Thayer Cheese Co.	Thayer	Whole Milk
Trenton Milk Co.	Trenton	Butter, Cheese
West Plains Cheese Co.	West Plains	Cheese

NEBRASKA

Beatrice Foods Co.	Lincoln	Butter Packaging, Butter
Co-op. Marketing Assn.	Laurel	Whole Milk
Farmers Co-op. Cry.	Fullerton	Butter, Nonfat Dry Milk
Farmers Co-op. Cry. Assn.	North Loup	Whole Milk
Farmers Co-op. Cry.	Stromsburg	Whole Milk
Farmers Union Co-op. Cry.	Aurora	Butter, Skim Milk
Farmers Union Co-op. Cry.	Fairbury	Butter
Farmers Union Co-op. Cry.	Fremont	Butter, Nonfat Dry Milk
Farmers Union Co-op. Cry.	Superior	Butter, Nonfat Dry Milk
Hartington Cry. Co.	Hartington	Butter

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DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>NEBRASKA (cont.)</u>		
Loup City Co-op. Cry.	Loup City	Butter
Lyons Co-op. Cry.	Lyons	Butter, Nonfat Dry Milk
Nebraska-Iowa Non-Stock Co-op. Milk Assn.	Norfolk	Nonfat Dry Milk, Butter
Neu Cheese Plant (The)	Hartington	Cheese
Orchard Cheese Factory	Orchard	Cheese
Ord Co-op. Cry.	Ord	Cheese
Oxford Cheese Factory	Oxford	Cheese
Plainview Farmers Co-op. Cry.	Plainview	Butter, Nonfat Dry Milk
Roberts Dairy	Lincoln	Butter Packaging
Sugar Creek Foods	O'Neil	Cheese
Sugar Creeks Foods, Harding Cry. Co. Div.	Omaha	Butter Packaging, Butter
Wilsey, Bennett Co.	Norfolk	Butter Packaging
<u>NEW JERSEY</u>		
June Dairy Products Co.	Jersey City	Butter Packaging
Ritter and Sussman	Newark	Butter Packaging
<u>NEW YORK</u>		
Carl Ahlers	New York	Butter Packaging
Borden Foods Co.	Arcade	Cheese, Nonfat Dry Milk
Borden Foods Co.	Mexico	Butter
Co-op. Assn. of Milk Producers, Inc.	Fort Plains	Nonfat Dry Milk
Cooperdale Dairy Co., Inc.	Skaneateles Junction	Nonfat Dry Milk, Butter
Crowley's Milk Co., Inc.	La Fargeville	Butter, Nonfat Dry Milk
Dairymen's League Co-op. Assn.	Horseheads	Nonfat Dry Milk
Dairymen's League Co-op. Assn.	Vernon	Nonfat Dry Milk
Deltown Foods	Frasers	Nonfat Dry Milk, Butter, Butter Packaging
Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	Butter, Nonfat Dry Milk
Friendship Dairies, Inc.	Friendship	Butter, Cottage Cheese
*Grandview Dairy, Inc.	Arkport	Butter, Nonfat Dry Milk
*Grandview Dairy, Inc.	Cohocton	Butter, Cottage Cheese, Buttermilk, Sour Cream, Grade A Bottled Milk
Kramer, J. R., Inc.	Elmhurst	Butter Packaging
Lowenfels, F. F. & Son	New York	Butter Packaging
Mayfair Cry.	Buffalo	Sweet Cream Butter
Meistrich, N. & Son	New York	Butter Packaging
Mutual Milk Sales Co-op., Inc.	Oneida	Butter, Nonfat Dry Milk, Anhydrous Milk Fat
O-AT-KA Milk Co-op., Inc.	Batavia	Nonfat Dry Milk
Ogdensburg Cry.	Ogdensburg	Nonfat Dry Milk, Butter, Butter Packaging

\*USDA grader stationed at plant

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>NEW YORK (cont.)</u>		
Pollio Dairy Products Corp.	Campbell	Nonfat Dry Milk
Queens Farms Dairy, Inc.	Pierrepont Manor	Butter, Nonfat Dry Milk
Queensboro Farm Products, Inc.	Canastota	Butter, Nonfat Dry Milk
Sealtest Foods	North Lawrence	Nonfat Dry Milk
United Milk Products Co.	Adams Center	Nonfat Dry Milk
Valley Creamery	Waverly	Nonfat Dry Milk
<u>NORTH CAROLINA</u>		
Kraft Foods Co.	West Jefferson	Cheese
<u>NORTH DAKOTA</u>		
Adams County Cry.	Hettinger	Butter
Arrow Creamery	Hazen	Butter
Arthur Creamery	Arthur	Butter
Ashley Creamery	Ashley	Butter
Barnes County Co-op. Cry. Assn.	Valley City	Butter
Bottineau Co-op. Cry.	Bottineau	Butter
Cando Cry.	Cando	Butter
*Cass-Clay Cry., Inc.	Fargo	Butter Packaging, Butter, Nonfat Dry Milk, Cottage Cheese, Grade A Bottled Milk
Crosby Creamery	Crosby	Butter
Drake Co-op. Cry.	Drake	Butter
Emmons County Cheese Corp.	Strasburg	Cheese
Farmers Co-op. Cry. Assn.	Lamoure	Butter
Farmers Co-op. Cry.	Maddock	Butter
Farmers Union Co-op. Cry.	Dickinson	Butter
Farmers Union Co-op. Cry.	Williston	Butter
Gackle Creamery	Gackle	Butter
Garrison Milk Products Corp.	Garrison	Butter, Cheese
Glen Ullin Cry.	Glen Ullin	Butter
Griggs County Cry.	Cooperstown	Butter
Gwinner Co-op. Cry.	Gwinner	Butter, Skim Milk
Hankinson Co-op. Cry.	Hankinson	Whole Milk
Hanover Cry. Assn.	Hanover	Butter
Hatton Co-op. Cry.	Hatton	Butter
Hazen Cheese Co.	Hazen	Cheese
Hebron Co-op. Cry.	Hebron	Butter
Lakota Creamery	Lakota	Butter
Lakota Cheese Co.	Lakota	Cheese
Langdon Creamery	Langdon	Butter
Lefor Cheese Co., Inc.	Lefor	Cheese
Lindale Creamery	Wahpeton	Butter
Linton Creamery	Linton	Butter
Lisbon Creamery	Lisbon	Butter
McClusky Co-op. Cry.	McClusky	Butter

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DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>NORTH DAKOTA</u> (cont.)		
McVille Creamery	McVille	Butter
Mandan Creamery & Produce	Mandan	Butter
Mandan Creamery & Produce	Minot	Butter
Michigan Creamery	Michigan	Butter
Midway City Creamery	New Rockford	Butter
Milnor Farmers Co-op. Cry.	Milnor	Butter
Mohall Creamery	Mohall	Butter
Mott Equity Exchange Cry.	Mott	Butter
Napoleon Creamery	Napoleon	Butter
New England Cry.	New England	Butter
New Salem Cry.	New Salem	Butter
North American Cry., Inc.	Carrington	Butter
Rugby Cry. Co.	Rugby	Butter, Cheese
Selfridge Cheese Co., Inc.	Selfridge	Cheese
Valley Dairy Products, Inc.	Beach	Cheese
Velva Creamery	Velva	Butter
Watford City Cry.	Watford City	Butter
Western Cheese Co.	Oakes	Cheese
Winger Cheese Co.	Towner	Cheese

OHIO

Belle Center Cry. Co.	Belle Center	Whole Milk
Carnation Company	Coshocton	Evaporated Milk
Cudahy Packing Co.	Washington Court House	Process Cheese
Defiance Milk Products Co.	Defiance	Evaporated Milk
Equity Dairy	Sardinia	Cream, Skim Milk
Miami Valley Milk Producers Assn.	Dayton	Cream, Nonfat Dry Milk
Minerva Dairy	Minerva	Butter, Cheese
Nestle Co., Inc.	Greenville	Whole Milk
Nestle Co., Inc.	Marysville	Nonfat Dry Milk, Dry Whole Milk
Orrville Milk Co.	Orrville	Nonfat Dry Milk
Pickaway Dairy Co-op. Assn.	Circleville	Butter Packaging, Butter, Nonfat Dry Milk
Westerville Cry., Div. of Beatrice Foods Co.	Covington	Evaporated Milk, Grade A Nonfat Dry Milk

OKLAHOMA

Blaine Dairy Products	Watonga	Cheese
Burkey Creamery	Cushing	Butter
Central Oklahoma Milk Prod. Assn.	Oklahoma City	Butter, Nonfat Dry Milk
Eppler Cry. Co.	Tulsa	Butter
Gold Spot Dairy, Inc.	Enid	Butter Packaging, Butter
Gold Star Dairy	Mangum	Cheese
Harp's Green Valley Farms	Shawnee	Canned Butter
Kraft Foods	Sulphur	Cheese
Pruitt, H. A. Produce Co.	Ardmore	Butter Packaging



DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>OKLAHOMA</u> (cont.)		
Pure Milk Producers Assn.	Tulsa	Butter, Nonfat Dry Milk, Butter Packaging
Swift & Company	Oklahoma City	Butter
Wilsey, Bennett Co.	Oklahoma City	Butter Packaging
<u>OREGON</u>		
Farmers Co-op. Cry.	McMinnville	Butter, Nonfat Dry Milk
Mayflower Farms	Portland	Butter, Nonfat Dry Milk
<u>PENNSYLVANIA</u>		
Abbotts Dairies, Inc.	Belleville	Nonfat Dry Milk
Aldovin Dairy	Tunkhannock	Nonfat Dry Milk
Beaver Meadow Cry.	Dubois	Butter
Berkey Milk Co.	Somerset	Nonfat Dry Milk
Bishoff Waynesburg Co.	Waynesburg	Sweet Cream Butter
Dairy Sales Corp.	Coatesville	Butter Packaging
Dietrich's Milk Products	Reading	Butter, Nonfat Dry Milk
Dunnet, C. W. & Co.	Philadelphia	Butter Packaging
Gor May Foods	Oley	Butter Packaging
Keller's Creamery	Harleysville	Butter Packaging
Kirk's Milk Products, Inc.	Dubois	Nonfat Dry Milk
Otto Milk Co.	Pittsburgh	Nonfat Dry Milk
Penn Dairies, Inc.	York	Nonfat Dry Milk
Philadelphia Dairy Products Co.	Dushore	Nonfat Dry Milk
Sunnydale Farms, Inc.	Galeton	Butter, Nonfat Dry Milk
United Creameries, Inc.	Middlebury Center	Nonfat Dry Milk
<u>SOUTH DAKOTA</u>		
Armour Creameries	Mitchell	Butter, Butter Packaging
Big Stone City Cheese Factory	Big Stone City	Cheese
Cass-Clay Creamery	Aberdeen	Cheese
Dairy Products, Inc.	Parkston	Nonfat Dry Milk
Dakota Cheese Co.	Pollock	Cheese
Farmers Co-op. Cry.	Dell Rapids	Butter, Whole Milk, Butter Packaging
Farmers Co-op. Cry.	Madison	Butter, Nonfat Dry Milk
Farmers Co-op. Cry. Assn.	Volga	Butter, Nonfat Dry Milk, Butter Packaging
Farmers Co-op. Cry.	Wilmot	Whole Milk
Farmers Dairy & Produce Co-op.	Freeman	Butter, Nonfat Dry Milk
Hoven Cheese Factory	Hoven	Cheese
Lake Norden Co-op. Cry. Assn.	Lake Norden	Butter, Nonfat Dry Milk
Lake Preston Co-op. Cry.	Lake Preston	Butter, Skim Milk
Landsberger Creamery & Produce Co.	Sisseton	Butter
Parkston Cry. Co.	Parkston	Butter, Skim Milk

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>SOUTH DAKOTA</u> (cont.)		
Roslyn Cry. Co.	Roslyn	Butter, Whole Milk
Scandinavian Co-op. Cry.	Viborg	Butter
Scotland Co-op. Cry.	Scotland	Butter, Skim Milk
Sioux Dairy Co-op. Assn.	Mission	Cheese
Sioux Valley Milk Producers Assn.	Sioux Falls	Butter Packaging, Nonfat Dry Milk, Butter
South Shore Co-op. Cry.	South Shore	Butter, Whole Milk
Sunshine State Dairies	Redfield	Butter
Terrace Park Dairy	Sioux Falls	Butter Packaging
Tri-County Cheese Co.	Pierpont	Cheese
Valley Queen Cheese Factory, Inc.	Milbank	Cheese, Butter
Webster Cry. Co.	Webster	Butter

TENNESSEE

Ardmore Creamery	Ardmore	Cheese
Armour Creameries	Woodbury	Cheese, Process Cheese
Avalon Cheese Co.	McMinnville	Cheese
Bedford Cheese Co.	Shelbyville	Cheese
Borden Foods Co.	Carthage	Whole Milk
Borden Foods Co.	Columbia	Whole Milk
Borden Foods Co.	Decherd	Whole Milk
Borden Foods Co.	Fayetteville	Whole Milk
Borden Foods Co.	Gainesboro	Whole Milk
Borden Foods Co.	Lewisburg	Whole Milk
Borden Foods Co.	Pulaski	Whole Milk
Borden Foods Co.	Shelbyville	Whole Milk
Carnation Company	Murfreesboro	Evaporated Milk
Carnation Company	Sparta	Whole Milk
Kraft Foods	Alexandria	Cheese
Kraft Foods	Clarksville	Cheese
Kraft Foods	Columbia	Whole Milk
Kraft Foods	Fayetteville	Cheese
Kraft Foods	Gallatin	Cheese
Kraft Foods	Greenville	Cheese
Kraft Foods	Lafayette	Cheese
Kraft Foods	Portland	Whole Milk
Kraft Foods	Pulaski	Whole Milk
Marshall County Cry.	Lewisburg	Cheese
Sugar Creek Foods	Knoxville	Butter Packaging, Butter
Sumner County Co-op. Cry. Assn.	Gallatin	Butter, Condensed Skim Milk
Swift & Company	South Fulton	Cheese
Wilson & Company	Franklin	Cheese
Wilson & Company	Murfreesboro	Cheese
Wilson & Company	Tullahoma	Whole Milk

TEXAS

Butler Milk, Inc.	Bonham	Cheese
Cen-Wes-Tex Cheese Plant	Ballinger	Cheese
Milk Producers Assn. of San Antonio	San Antonio	Cheese

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>TEXAS (cont.)</u>		
New Ulm Cry. Co.	New Ulm	Butter
North Texas Producers Assn.	Muenster	Butter
Round Rock Cheese Co.	Round Rock	Cheese
<u>VERMONT</u>		
Hood, H. P. & Sons	St. Albans	Butter, Nonfat Dry Milk
St. Albans Co-op. Creamery	St. Albans	Nonfat Dry Milk
United Farmers of New England	Enosburg Falls	Butter
<u>VIRGINIA</u>		
Kraft Foods	Independence	Cheese
Valley Milk Products Corp.	Strasburg	Butter, Nonfat Dry Milk
<u>WASHINGTON</u>		
*Consolidated Dairy Products Co.	Seattle	Butter, Nonfat Dry Milk
Darigold Farms	Issaquah	Butter, Nonfat Dry Milk
Kittitas County Dairymen's Assn.	Ellensburg	Butter, Nonfat Dry Milk
Lewis & Pacific Dairymen's	Chehalis	Butter, Nonfat Dry Milk
Turner & Pease Company	Seattle	Butter Packaging
Whatcom Company Dairymen's Assn.	Lynden	Butter, Cheese, Nonfat Dry Milk
<u>WISCONSIN</u>		
A-G Co-op. Creamery	Arcadia	Butter, Nonfat Dry Milk
Abbotts Dairies, Inc., Div. of Chippewa County Co-op. Dairy	Cameron	Butter, Nonfat Dry Milk
Adams County Dairy Co-op.	Friendship	Cheese
Alaska Farmers Co-op.	Kewaunee	Cheese
Albion Co-op. Creamery	Edgerton	Whole Milk
Alder Creek Cheese Factory	Fremont	Cheese
Alto Co-op. Creamery	Berlin	Butter, Cheese
Alto Co-op. Creamery	Waupun	Cheese
Antigo Milk Products Co-op.	Antigo	Butter, Nonfat Dry Milk
Apex Cheese Factory	Highland	Cheese
Apple Grove Cheese Co.	Argyle	Cheese
Arctic Springs Creamery Co-op.	Galesville	Whole Milk
Arthur Dairy Company	Cadott	Cheese
Ash Creek Cheese Factory	Richland Center	Cheese
Athens Cheese Factory	Athens	Cheese
Auburndale Cheese Factory	Auburndale	Cheese
Baldwin Co-op. Creamery Assn.	Baldwin	Butter, Nonfat Dry Milk

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Bamford Cheese Factory	Plymouth	Cheese
Banner Cheese Factory	Highland	Cheese
Barron Co-op. Cry.	Barron	Butter Packaging
Bear Creek Corner Cheese Factory	Bear Creek	Cheese
Bear Valley Cheese Factory	Hillpoint	Cheese
Beachwood Cheese Co.	Adell	Cheese
Belle Plaine Cheese Factory	Shawano	Cheese
Belle Plaine Richmond Cheese Factory	Shawano	Cheese
Bellinger Dairy	Thorp	Cheese
Benecke's Cheese Factory	Denmark	Cheese
Big Spring Cheese Factory	Highland	Cheese
Bleicks Creamery	Bonduel	Butter, Cheese
Bloomville Co-op. Cry.	Gleason	Cheese
Blue Star Cheese Factory	Denmark	Cheese
Boaz Cheese Factory	Boaz	Cheese
Bone Lake Co-op. Cry.	Luck	Whole Milk
Borden Foods Co.	New London	Cheese
Borden Foods Co.	Plymouth	Process Cheese
Bowman Dairy Co.	Janesville	Whole Milk
Boyceville Farmers Co-op. Cry. Assn.	Boyceville	Butter, Nonfat Dry Milk
Branstad Co-op. Cry. Assn.	Grantsburg	Whole Milk
Brantwood Co-op. Dairy Co.	Brantwood	Cheese
Brill Co-op. Cry.	Brill	Cheese
Brillion Center Cheese Factory	Brillion	Cheese
Brooklyn Dairy, Inc.	Green Lake	Cheese
Brookside Cheese Factory	Abrams	Cheese
Brookside Cheese Factory	Stratford	Cheese
Brushville Cheese Factory	Pine River	Cheese
Buck Grove Co-op. Assn.	Mineral Point	Cheese
Bud Cheese Factory	Viroqua	Cheese
Buena Vista Factory	Lone Rock	Cheese
Bunker Hill Cheese Factory	Cazenovia	Cheese
Burlington Co-op.	Burlington	Whole Milk
Burlington Sanitary Milk	Burlington	Whole Milk
Buss, F. R. & Co.	Caroline	Cheese
Cady Cheese Factory	Wilson	Cheese
Carnation Co.	Hillsboro	Whole Milk
Carnation Co.	Oconomowoc	Dry Malted Milk
Carr Cheese Factory	Cuba City	Cheese
Carr Valley Cheese Factory	LaValle	Cheese
Cashton Co-op. Cry.	Cashton	Butter, Nonfat Dry Milk
Cassel Gardens Farmers Co-op.	Marathon	Cheese
Catawba Cry. & Cheese Co.	Catawba	Cheese
Cedar Grove Cheese Factory	Plain	Cheese
Centerville Co-op. Cry.	Trempeleau	Butter, Skim Milk
Central Cheese Co.	Marshfield	Process Cheese
Central Wisconsin Co-op. Dairies	Westfield	Butter, Cheese
Charlesburg Cheese Factory	Chilton	Cheese
Chaseburg Co-op. Cry.	Chaseburg	Cheese, Butter
Cherry Grove Cheese Factory	Edgar	Cheese
Chicago Corners Cheese Factory	West DePere	Cheese
Chili Milk Pool	Chili	Cheese
*Chippewa County Co-op. Dairy	Bloomer	Nonfat Dry Milk Packaging, Butter, Nonfat Dry Milk
*USDA grader stationed at plant		



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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Clark County Central Cheese Factory	Greenwood	Cheese
Clearfield Cheese Co., Inc.	Marathon	Cheese
Clifton Farmers Co-op. Cry.	Camp Douglas	Butter, Skim Milk
Clover Belt Cheese Factory	Edgar	Cheese
Clover Cream Dairy Products Co.	Marshfield	Butter, Nonfat Dry Milk
Clover Hill Co-op. Cheese Co.	Curtiss	Cheese
Clover Hill Dairy Co.	Stratford	Cheese
Cloverdale Cheese Factory	Marshfield	Cheese
Cloverleaf Cheese Factory	Neenah	Cheese
Cloverleaf Cheese Factory	Pulaski	Cheese
Cloverleaf Cheese Factory	Stanley	Cheese
Cloverleaf Cheese Factory	West Sturgeon Bay	Cheese
Cochrane Co-op. Farmers Cry.	Cochrane	Whole Milk
Colfax Co-op. Cry.	Colfax	Butter, Nonfat Dry Milk
*Columbus Milk Producers Co-op.	Astico	Butter, Nonfat Dry Milk
Columbus Milk Producers Co-op.	Hartford	Grade A Whole Milk
Concord Cheese Corp.	Neenah	Grated Cheese Packaging
Conley Cut Cheese Factory	Woodman	Cheese
Connorsville Co-op.	Boyceville	Butter, Skim Milk
Consolidated Badger Co-op.	Appleton	Nonfat Dry Milk
Consolidated Badger Co-op.	Iola	Whole Milk
Consolidated Badger Co-op.	Marshfield	Cheese
Consolidated Badger Co-op., Whiting's Cheese Factory Div.	Gillett	Cheese
Consolidated Badger Co-op.	Medford	Butter, Nonfat Dry Milk
Consolidated Badger Co-op., Rib Lake Dairy Div.	Rib Lake	Cheese
Consolidated Badger Co-op.	Shawano	Nonfat Dry Milk, Butter, Condensed Whole Milk
Consolidated Badger Co-op.	Wittenberg	Cream, Condensed Skim Milk
Coon Valley Co-op. Cry.	Coon Valley	Butter, Condensed Skim Milk
Corn Belt Cheese Mfg. Co.	Hamburg	Cheese
Crystal Lake Cheese Factory	Comstock	Muenster Cheese, American Cheese, Limburger Cheese
Cudahy Packing Co.	Bloomington	Cheese
*Dairy Belt Cheese, Div. of Land O'Lakes Creameries, Inc.	Spencer	Process Cheese
Dairy Maid Co-op.	Augusta	Butter, Nonfat Dry Milk
Decatur Swiss Cheese Co. Co-op.	Brodhead	Cheese
Deer Run Cheese Factory	Merrill	Cheese
Deerfield Cry. Co.	Deerfield	Butter, Nonfat Dry Milk
Delmar Cheese Factory	Boyd	Cheese
Dickeyville Cheese Factory	Dickeyville	Cheese
Dorchester Cheese Co.	Dorchester	Cheese
Dupont Farmers Cheese Co.	Marion	Cheese
East Krok Cheese Factory	Kewaunee	Cheese
Eastman Cry. Ltd.	Eastman	Cheese
Edsedell Cheese Factory	Cadott	Cheese
Elk Creek Co-op. Cry.	Independence	Whole Milk
Elk River Cheese Factory	Phillips	Cheese
Ellisville Co-op. Dairy Assn.	Luxemburg	Cheese
Ellsworth Co-op. Cry.	Ellsworth	Butter, Nonfat Dry Milk
Consolidated Badger Co-op.	Seymour	Cheese
*USDA grader stationed at plant		



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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN</u> (cont.)		
Elmwood Cheese Factory	Little Suamico	Cheese
Elroy Co-op. Dairy	Elroy	Butter, Nonfat Dry Milk
Elvers Cheese Co.	Black Earth	Cheese
Ettrick Co-op. Cry. Co.	Ettrick	Butter, Skim Milk
Eureka Co-op. Cry. Assn.	St. Croix Falls	Butter, Skim Milk
Excelsior Dairy Assn.	Excelsior	Cheese
Fairmont Foods	Kewaskum	Whole Milk
Fairview Cheese Factory	Bowler	Cheese
Fairview Cheese Factory	Stitzer	Cheese
Fall Creek Co-op. Cry.	Fall Creek	Whole Milk
*Falls Dairy Co.	Jim Falls	Nonfat Dry Milk, Butter, Nonfat Dry Milk Packaging
Falls Dairy Co.	Sand Creek	Whole Milk
Falls Dairy Co.	Stanley	Whole Milk
Falun Co-op. Cry.	Siren	Whole Milk
Fargo Cheese Factory	Viroqua	Cheese
Farmers Cheese Factory	Mason	Cheese
Farmers Co-op. Cry. Assn.	Clear Lake	Butter, Condensed Skim Milk
Farmers Co-op. Cry. Assn. of West Sweden	Frederic	Whole Milk
Farmers Creamery Co.	Bangor	Cheese
Farmers Pride Co-op. Cheese Factory	Stetsonville	Cheese
Fennimore Branch Cheese Co-op.	Fennimore	Butter, Cheese
Fennimore Butter & Cheese Factory	Fennimore	Butter, Cheese
Ferryville Cheese Factory	Ferryville	Cheese
Five Points Cheese Factory	Blue River	Cheese
Flambeau Valley Farms Co-op.	Ladysmith	Butter
Forest Spring Cheese Factory	Mt. Calvary	Cheese
Forestville Cheese Factory	Forestville	Cheese
Foster Co-op. Cry. Co.	Osseo	Whole Milk
Fountain City Co-op. Cry. Assn.	Fountain City	Butter Packaging
Four Corners Cheese Factory	Curtiss	Cheese
Four Corners Cheese Factory	Shawano	Cheese
Freeman Cheese Factory	Ferryville	Cheese
Frigo Brothers Cheese Corp.	Florence	Cheese
Fritsch Cheese Factory	Cobb	Cheese
Fuhrmann's South Shore Dairy	Iron River	Cheese
Gad Cheese Factory	Medford	Cheese
Galloway Company	Neenah	Condensed Skim Milk, Cream
Galloway-West Co.	Fond du Lac	Butter, Nonfat Dry Milk
Garden Valley Co-op. Cry.	Cochrane	Butter, Skim Milk
Gehl's Guernsey Farms	Milwaukee	Butter, Whole Milk
Gehl's Guernsey Farms	Milton Junction	Whole Milk
Gibbsville Cheese Factory	Sheboygan Falls	Cheese
Gillett Cheese Co-op.	Gillett	Cheese
Gillingham Cheese Factory	Gillingham	Cheese
Gilmanton Co-op. Cry.	Gilmanton	Whole Milk
Golden Glow Cheese Factory	Soldiers Grove	Cheese
Golden Star Co-op. Cheese Factory	River Falls	Cheese
Golden Valley Cheese Factory	Osseo	Cheese
Goldenrod Cry. Co.	Brodhead	Butter, Italian Cheese

\*USDA grader stationed at plant

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN</u> (cont.)		
Gopher Hill Cheese Factory	Hortonville	Cheese
Graf Cry. Co., Inc.	Zachow	Butter, Cheese
Grand Meadow Co-op. Dairy Co.	Stratford	Cheese
Grass Lake Cheese Factory	Shawano	Cheese
Great Atlantic & Pacific Tea Co. (The)	Marathon	Butter
Great Atlantic & Pacific Tea Co. (The)	West Bend	Butter, Nonfat Dry Milk
Great Atlantic & Pacific Tea Co. (The)	Winneconne	Condensed Milk
Green Valley Co-op. Dairy Co.	Auburndale	Cheese
Green Valley Cheese Factory	Cecil	Cheese
Greenwood Milk Products Co-op.	Greenwood	Cheese
Grinnell Cheese Co. Co-op.	Monroe	Cheese
Gunia's Dairy	Neillsville	Cheese
Gurtner Cheese Factory	Hartford	Brick Cheese
Halder Co-op. Dairy Co.	Mosinee	Cheese
Halfway Prairie Cry. Co.	Mazomanie	Cheese
Hamburg Cheese Manufacturing Co.	Hamburg	Cheese
Happy Corner Cheese Factory	Cuba City	Cheese
Harmony Dairy	Racine	Whole Milk
Harrison Cheese Factory	Tomahawk	Cheese
Hatchville Cheese Factory	Menomonie	Cheese
Hay Hollow Cheese Co.	Blanchardville	Cheese
Hebels Corners Cheese Factory	Denmark	Cheese
Heberlein Cheese Factory	Boscobel	Cheese
Heinz Mills Cheese Factory	Manitowoc	Cheese
Hemlock Cheese Factory	Greenwood	Cheese
*Hiawatha Valley Dairies Co-op.	Sparta	Butter, Nonfat Dry Milk
Hickory Grove Co-op. Cheese Co.	Boscobel	Cheese
Hicks Cheese Co.	Shullsburg	Cheese
High Point Cheese Factory	Highland	Cheese
Highway 29 Cheese Factory	Port Washington	Cheese
*Hillpoint Co-op. Dairies	Reedsburg	Butter, Nonfat Dry Milk
Hillside Cheese Factory	Chilton	Cheese
Hillside Co-op. Cheese Mfg. Assn.	Stratford	Cheese
Hillside Co-op. Dairy	Denmark	Cheese
Hillside Dairy	Cadott	Cheese
Hoard's Creameries, Inc.	Fort Atkinson	Butter, Condensed Skim Milk
Hofa Park Cheese Factory	Seymour	Cheese
Hoffman Corners Co-op. Cry. Assn.	Kendall	Butter, Skim Milk
Holden Cheese Factory	Abbotsford	Cheese
Hollandale Cheese Co.	Hollandale	Cheese
Holmen Co-op. Cry. Assn.	Holmen	Butter, Nonfat Dry Milk
Homeland Dairy	Mauston	Cheese
Homer Cheese Factory	Boscobel	Cheese
Honey Bee Cheese Factory	Marathon	Cheese
Horlick Corp.	Racine	Dry Malted Milk
Huebner's Pride Dairy	Stratford	Cheese
Hull Co-op. Cheese & Butter Co.	Colby	Cheese
Hurricane Cheese Factory	Lancaster	Cheese

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Hustler Co-op. Cry.	Hustler	Butter, Skim Milk
Indian Head Cheese Factory	Soldiers Grove	Cheese
Irish Ridge Cheese Factory	Prairie du Chien	Cheese
Irish Valley Cheese Factory	Plain	Cheese
Isaar Cheese Factory	Seymour	Cheese
Kasper Cheese Factory	Unity	Cheese
Kasson Cheese Factory	Brillion	Cheese
Klosterman Cheese Factory	Bonduel	Cheese
Knowlton Cheese Factory	Mosinee	Cheese
Knox Mills Cheese Factory	Brantwood	Cheese
Kraft Foods	Antigo	Cheese, Dry Cheese, Evaporated Whey
Kraft Foods	Milan	Cheese
Krakow Cheese Factory, Inc.	Krakow	Cheese
Krause Dairy Corp.	Oconto Falls	Cheese
Kriewaldt Cheese Factory	Shawano	Cheese
Laabs Cheese Co.	Curtiss	Cheese
Laabs Dairy Co.	Merrill	Cheese
Laabs Dairy Co.	Westboro	Cheese
Laabs Dairy Co.	Willard	Cheese
La Farge Cry. Co., Inc.	La Farge	Cheese
Lafayette Co-op. Cry.	Chippewa Falls	Butter, Skim Milk
Lake to Lake Dairy Co-op.	Denmark	Butter, Nonfat Dry Milk
Lake to Lake Dairy Co-op.	Kiel	Butter, Cheese
Lake to Lake Dairy Co-op.	Sturgeon Bay	Whole Milk
Land O'Lakes Creameries, Inc.	Luck	Butter, Nonfat Dry Milk
Land O'Lakes Creameries, Inc.	Whitehall	Nonfat Dry Milk
Laney Cheese Factory	Pulaski	Cheese
Larson Cry. Co.	Gays Mills	Butter, Cheese
Lessor Maple Grove Dairy Co.	Seymour	Cheese
Liberty Pole Cheese Factory	Viroqua	Cheese
Lincoln Farmers Co-op. Cheese Co.	Casco	Cheese
Linden Cheese Factory	Linden	Cheese
Livingston Cry. Co.	Livingston	Cheese
Lone Oak Cheese Factory	Withee	Cheese
Lone Pine Cheese Factory	Thorp	Cheese
Louisburg Butter & Cheese Co.	Cuba City	Cheese
Lov-It Cry. Co.	Green Bay	Butter Packaging
Loyd Cheese Factory	Cazenovia	Cheese
Lunds Cheese Factory	Shawano	Cheese
Lynn Dairy	Granton	Cheese
Madison Dairy Produce Co.	Madison	Butter, Butter Packaging
Madison Milk Producers Co-op.	Madison	Cheese
Mandel's Cheese Factory	Colby	Cheese
Maple Dairy Cheese Factory	Sturgeon Bay	Cheese
Maple Grove Cheese Co.	Marion	Cheese
Maple Hill Co-op. Dairy Assn.	Boyd	Cheese
Maple Ridge Co-op. Cheese Co.	Boscobel	Cheese
Marathon-Clark Co-op. Dairy Assn.	Abbotsford	Cheese
Marengo Co-op. Dairy	Marengo	Cheese
Marietta Cheese Factory	Boscobel	Cheese
Marion Cheese Factory	Marion	Cheese
Marshall Co-op. Assn.	Conrath	Cheese



DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Martens Dairy	Neenah	Cheese
Mason Milk Products	Mason	Cheese
Matteson Cheese & Butter Co.	Clintonville	Cheese
Mauston Co-op. Cry.	Mauston	Butter, Cheese, Skim Milk
Mayer Cheese Co.	Browntown	Cheese
Melrose Co-op. Cry.	Melrose	Whole Milk
Middle Ridge Co-op. Cheese Factory	Bangor	Cheese
Midway Co-op. Cheese Factory	Cashton	Cheese
Mill Creek Cheese Factory	Arena	Cheese
Mindora Co-op. Cry. Assn.	Mindora	Whole Milk
Mineral Point Cheese Co.	Mineral Point	Cheese
Modena Co-op. Cry. Co.	Mondovi	Whole Milk
Mondovi Co-op. Cry.	Mondovi	Butter, Skim Milk
Moquah Cheese Factory	Moquah	Cheese
Morrison Co-op. Dairy Co.	Greenleaf	Cheese
Mount Hope Cheese Factory	Mount Hope	Cheese
Mount Sterling Cheese Factory	Mount Sterling	Cheese
Mount Zion Cheese Factory	Boscobel	Cheese
Mountain Valley Cheese	Ashland	Cheese
Muscoda Creamery	Muscoda	Cheese
Mutual Dairy	Kewaunee	Cheese
Nasonville Dairy	Marshfield	Cheese
Neillsville Milk Products Co-op.	Neillsville	Nonfat Dry Milk, Cheese Butter, Evaporated Milk
Nelson Co-op. Cry.	Nelson	Butter, Skim Milk
Newburg Corners Co-op. Cheese Factory	Bangor	Cheese
Niland Ridge Cheese Factory	Wauzeka	Cheese
North Central Dairyman's Co-op.	Owen	Cheese
North Hendron Co-op. Dairy	Willard	Cheese
North Osborne Cheese Factory	Seymour	Cheese
Norwalk Farmers Co-op. Cry.	Norwalk	Whole Milk
Oak Grove Cheese Factory	Clintonville	Cheese
Osman Co-op. Dairy Assn.	Newton	Cheese
Osseo Co-op. Cry. Co.	Osseo	Whole Milk
Otter Creek Cheese Factory	Highland	Cheese
Outagamie Producers Co-op.	Black Creek	Cheese
Pabst Farms, Inc.	Belleville	Butter
Pabst Farms, Inc.	Oconomowoc	Cream, Nonfat Dry Milk
Patrons Pride Cheese Factory	Athens	Cheese
Pet Milk Co.	Belleville	Cream, Nonfat Dry Milk
Pet Milk Co.	Shullsburg	Whole Milk
Pigeon Falls Co-op. Cry.	Pigeon Falls	Butter, Nonfat Dry Milk
Pine River Farmers Dairy Co-op.	Merrill	Cheese
Pine View Cheese Factory	Birnamwood	Cheese
Pioneer Cheese Factory	Stratford	Cheese
Pittsville Cry. Co.	Pittsville	Cheese
Plainview Cheese Factory	Wauzeka	Cheese
Platteville Dairy, Inc.	Platteville	Butter, Cheese
Pleasant Corners Cheese Factory	Suring	Cheese
Pleasant Valley Cheese	Spring Green	Cheese
Pleasant Valley Co-op. Cry.	Eleva	Whole Milk
Pleasant View Cheese Factory	Spring Green	Cheese
Pleasant View Co-op. Dairy Co.	Medford	Cheese



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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Pleasant View Dairy	Loyal	Cheese
Pompey's Pillar Cheese Factory	Highland	Cheese
Portland Co-op. Cry. Co.	Cashton	Cheese
Prairie Ridge Cheese Factory	Verona	Cheese
Preston Co-op. Cry. Assn.	Blair	Cheese
Preston Dairy Co-op.	Fennimore	Cheese
*Pure Milk Assn., Dairyland Div.	Juneau	Butter, Nonfat Dry Milk, Nonfat Dry Milk Packaging
Pure Milk Assn., Dairyland Div.	Kansasville	Whole Milk
Pure Milk Assn., Dairyland Div.	Mt. Horeb	Nonfat Dry Milk
Pure Milk Assn., Dairyland Div.	Orfordville	Whole Milk
Pure Milk Assn., Dairyland Div.	Wyocena	Whole Milk, Blue Cheese
Purity Cheese Co.	Mayville	Whole Milk
Quinney Cheese Factory	Chilton	Cheese
Radloff Cheese Co.	High Bridge	Cheese
Range Co-op. Cry.	Amery	Butter, Skim Milk
Readstown Cry. Co.	Readstown	Butter, Cheese
Red Mound Co-op. Cry.	DeSoto	Cheese
Reif, J. L. & Sons	Peshtigo	Cheese
Reseburg Cheese Factory	Thorp	Cheese
Rice Lake Cry. Co.	Rice Lake	Anhydrous Milk Fat, Butter, Nonfat Dry Milk
Rio Creek Co-op. Cheese Co.	Rio Creek	Cheese
Riplinger Cheese Factory	Riplinger	Cheese
Riverside Cheese Factory	Crivitz	Cheese
Riverview Cheese Factory	Chilton	Cheese
Rock Ridge Co-op. Dairy	Dresser	Butter, Nonfat Dry Milk
Rockbridge Cheese Factory	Richland Center	Cheese
Rocky Ridge Co-op. Dairy Co.	Mosinee	Cheese
Rosecrans Cheese Factory	Maribel	Cheese
Rosewood Dairy	Algoma	Cheese
Rosholt Cheese Factory	Rosholt	Cheese
St. Croix Valley Co-op. Dairies	Glenwood City	Whole Milk
Sanitary Creamery	Boscobel	Butter, Cheese
Sanna Dairies, Inc.	Menomonie	Butter, Nonfat Dry Milk
Sanna Dairies, Inc.	Vesper	Cream, Condensed and Dry Milk Products
Schultz Cry. Co.	Phlox	Cheese
Schurmans Beetown Cry.	Beetown	Cheese
Schurmans Five Points Cheese Factory	Lancaster	Cheese
Sheldon Cry., Inc.	Sheldon	Butter, Nonfat Dry Milk
Sherwood Cheese Factory	Sherwood	Cheese
Shields Cry. Co., Inc.	Princeton	Cheese
Shiocton Dairy Products Co-op. Assn.	Shiocton	Cheese
Silver & Lewis Cheese Co.	Monticello	Cheese
Sobieski Cheese Factory	Sobieski	Cheese
Soldiers Grove Farmers Co-op. Cheese Factory	Soldiers Grove	Cheese
South Chase Cheese Factory	Pulaski	Cheese
South Edgar Cheese Factory	Edgar	Cheese
South Grant Cheese Factory	Granton	Cheese
South Stanley Cheese Factory	Stanley	Cheese
Spooner Co-op. Cry. Assn.	Spooner	Butter, Skim Milk

\*USDA grader stationed at plant

DAIRY PLANTS SURVEYED AND  
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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN (cont.)</u>		
Spring Creek Cheese Co-op.	Brodhead	Cheese
Springdale Cheese Factory	Viola	Cheese
Springside Cheese Factory	Coleman	Cheese
Stangelville Cheese Factory	Kewaunee	Cheese
Star Creamery	Aniwa	Cheese
Star Valley Cry. Co.	Soldiers Grove	Cheese
Stella Cheese Co.	Campbellsport	Cheese
Stella Cheese Co., Div. of L. D. Schreiber & Co.	Cumberland	Cheese
Steve's Cheese Factory	Denmark	Cheese
Stone Lake Dairy	Stone Lake	Cheese
Stony Ridge Farmers Cheese Factory	Manawa	Cheese
Sturm, A. & Sons, Inc.	Manawa	Nonfat Dry Milk Packaging, Butter Packaging, Canned Butter
Suemnicht Cheese Co.	Loganville	Cheese
Summit Cheese Factory	Wilson	Cheese
Sunset Co-op. Cheese & Butter Co.	Wausau	Cheese
Swift & Co.	La Crosse	Butter Packaging, Butter, Nonfat Dry Milk
Sylvan Cheese Factory	Richland Center	Cheese
Tarrant Co-op. Cry.	Durand	Whole Milk
Taylor Co-op. Cry.	Taylor	Butter, Skim Milk
Tennyson Cheese Factory, Inc.	Potosi	Cheese
Thiel's Milk Products, Inc.	Menasha	Cheese
Thiry Daems Cheese Factory	Luxemburg	Cheese
Tilden Cry.	Chippewa Falls	Butter, Skim Milk
Timothy Belt Cheese & Dairy Factory	Thorpe	Cheese
Tonet Farmers Cheese Co., Inc.	Luxemburg	Cheese
Town Line Co-op. Cheese	Clintonville	Cheese
Tracy Corners Cheese Factory	Bonduel	Cheese
Tramway Co-op. Cheese Factory	Menomonie	Cheese
Turtle Lake Co-op. Cry. Assn.	Turtle Lake	Butter Packaging, Grade A Nonfat Dry Milk
Twelve Corners Cheese Factory	Black Creek	Cheese
Twin Bluffs Cheese Factory	Richland Center	Cheese
Twin Cheese & Butter Co.	Clintonville	Cheese
Twin City Milk Producers Assn.	Baldwin	Butter, Nonfat Dry Milk
Twin City Milk Producers Assn.	Elmwood	Nonfat Dry Milk, Butter
Twin Ports Co-op. Dairy Assn.	Benoit	Whole Milk
Twin Ports Co-op. Dairy Assn.	Superior	Butter, Nonfat Dry Milk, Butter Packaging
Twin Town Cheese Factory	Almena	Cheese
Two Creeks Dairy	Two Rivers	Cheese
Unity Co-op. Cry. Co.	Strum	Whole Milk
United Milk Products Co.	Osseo	Evaporated Milk
Unity Dairy Products Factory	Unity	Cheese
Upper Mill Creek Cheese Co.	Ridgeway	Cheese
Valley Line Cheese Factory	Gillett	Cheese
Vermont American Cheese Co.	Black Earth	Cheese
Vignes Cheese Factory	West Sturgeon Bay	Cheese
Viola Milk Products, Inc.	Viola	Cheese

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NAME OF FIRM	LOCATION	PRODUCT MANUFACTURED UNLESS OTHERWISE INDICATED
<u>WISCONSIN</u> (cont.)		
*Viroqua Co-op. Cry. Co.	Viroqua	Butter, Nonfat Dry Milk
Volga Co-op. Cry.	Amery	Butter, Skim Milk
Wakefield Cheese Factory	Dodgeville	Cheese
Waldwick Cheese Co.	Mineral Point	Cheese
Warner Creek Cheese Factory	Hillsboro	Cheese
Washington Cheese Factory	Cecil	Cheese
Wausaukee Cheese Factory	Wausaukee	Cheese
Wauzeka Cheese Factory	Wauzeka	Cheese
Welcome Dairy	Colby	Cheese
*Westby Co-op. Cry. Co.	Westby	Cottage Cheese
West Hortonia Cheese Factory	Hortonville	Cheese
West Klondike Cheese Factory	Pound	Cheese
West Lima Cheese	West Lima	Cheese
West Prairie Cheese Factory	DeSoto	Cheese
Weyauwega Milk Products, Inc.	Weyauwega	Cheese
Weyauwega Star Dairy	Weyauwega	Cheese
White Birch Cheese Factory	Thorp	Cheese
White Clover Cheese Factory	Sheboygan Falls	Cheese
White Lily Cheese Factory	Shiocton	Cheese
Wild Rose Creamery Corp.	Wild Rose	Cheese
Willow Hill Cheese Factory	Clintonville	Cheese
Wisconsin Dairies, Inc.	Dodgeville	Cheese
*Wisconsin Dairies Co-op.	Richland Center	Cheese, Condensed Whey
*Wisconsin Dairies Co-op.	Sauk City	Butter, Nonfat Dry Milk Nonfat Dry Milk Packaging
*Wisconsin Dairies Co-op.	Union Center	Butter, Butter Packaging Nonfat Dry Milk, Nonfat Dry Milk Packaging
Wisconsin Dairy State Cheese Co., Inc.	Rudolph	Cheese
Wood River Co-op. Cry. Assn.	Grantsburg	Whole Milk
Woodlawn Dairy Co-op. Assn.	Catawba	Cheese
Woodside Cheese Factory	Bonduel	Cheese
Wuethrich, John Cry. Co., Inc.	Greenwood	Butter
York Co-op. Cry.	Osseo	Skim Milk, Butter
York Dairy	Granton	Cheese
Zander's Cry.	Cross Plains	Butter

\*USDA grader stationed at plant

# DIRECTORY

Names and Addresses of Personnel Who May Be Contacted for Inspection,  
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>		
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah, Washington, Wyoming	C. L. Reiser, Area Supervisor Dairy Inspection and Grading 630 Sansome Street - Room 754 San Francisco, California 94111	556-5585
<u>PLANT INSPECTION AND GRADING SERVICE</u>		
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	R. H. Wilson, Area Supervisor Dairy Inspection and Grading 536 South Clark Street - Room 1030 Chicago, Illinois 60605	828-6690
<u>LABORATORY SERVICE</u>		
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, C&MS 1819 West Pershing Road Chicago, Illinois 60609	828-7540 Ext. 4107
<u>PLANT INSPECTION AND GRADING SERVICE</u>		
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	E. R. Bartle, Area Supervisor Dairy Inspection and Grading 110 South 4th Street - Room 414 Minneapolis, Minnesota 55401	334-2248
<u>LABORATORY SERVICE</u>		
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, C&MS 1819 West Pershing Road Chicago, Illinois 60609	828-7540 Ext. 4107
<u>PLANT INSPECTION AND GRADING SERVICE</u>		
Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina, Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	D. P. Weber, Area Supervisor Dairy Inspection and Grading 346 Broadway - Room 1011 New York, New York 10013	264-1172
<u>LABORATORY SERVICE</u>		
	George W. Fry, Supervisory Chemist Dairy Division Laboratory, C&MS 700 East Water Street - Room 726 Syracuse, New York 13210	473-3596





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